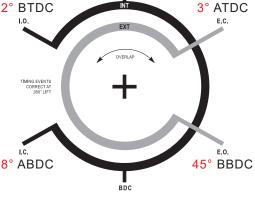
DESCRIPTION // HONDA B18A/B STAGE 3

PART# // BC0023

B TIMING TAG

	IN.	INTAKE EXHAUST			
ADVERTISED DURATION	310°			310°	
ACTUAL CAM LIFT (in/mm)	.448"/ 11.38mm		.438"	.438" / 11.12mm	
ROCKER ARM RATIO	1.75:1			1.75:1	
CENTERLINE	103°			111°	
LOBE SEPERATION	107°				
DURATION AT 0.050" CAM	220°			218°	
DURATION AT 0.050" VALVE	230°			228°	
VALVE CLEARANCE	.008" / .20mm solid		.010" /	.010" / .25mm solid	
RECOMMENDED SPRING KIT	BC0020 or BC0020S				
			OPEN	CLOSES	
CAMSHAFT TIMING AT 0.050" VALVE LIFT		INTAKE	12° BTDC	38° ABDC	
		EXHAUST	45° BBDC	3° ATDC	



TDC

INT

NOTES

- · Do not use impact/wrench or gun to torgue cam gear to cam.
- Torgue cam gear bolt to 22 ft lbs using calibrated wrench.
- Aftermarket cams are chilled cast and required less torque.
- · If using aftermarket gears, make certain the cam gear bolt is able to engage 3 to 4 threads into body of cam.
- Thicker cam gears will cause the cam gear bolt to only engage the threads in the snout, increasing chance of breakage.

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BC does not recommend using synthetic oil during break-in or operartion. Follow OEM manufacturer's torque sequence and specifications. Use liberal amount of aftermarket engine assembly lube during installation. Check follower or bucket surfaces for abnormal wear and/or scuffing. On initial start-up and break-in run engine at 1500-2500 rpm for 20 minutes. Camshafts damaged by improper installation, excessive spring pressure or retainers contacting valve guides or seals are void from warranty, Not legal for sale or use on emission controlled motor vehicles,

